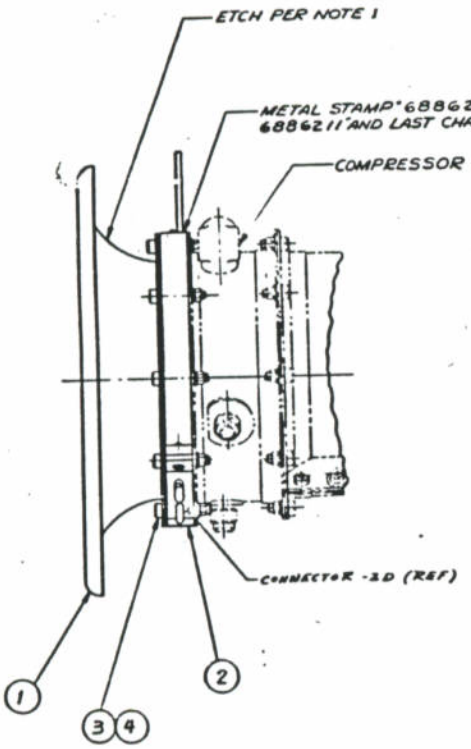
SHOP COPY

CURRENT CHG LETTER	
SHEET 1	A
SHEET 2	

REVISIONS					
MICRO FILMED	ZONE	LTR	DESCRIPTION	DATE	APPROVED
X		A	(1, 2) SEE SHEET NO. 2 AP	78-8-17	



ITEM NO.	NO. REQD	NOMENCLATURE OR DESCRIPTION	CODE IDENT	PART OR IDENTIFYING NO.	MATERIAL OR NOTES	SHT NO.
4	10	NUT-HEX, SELF LOCK		164-32	STEEL	1
3	10	CAP SCREW, SOC HD		164-32 x .875 LG	STEEL	1
2	1	RING			BRAZED CONSTR	2
1	1	BELL			BRAZED CONSTR	3

FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS OF THIS BASIC DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN

NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH .09-.3/16 HIGH FIGURES THE FOLLOWING:
   a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
   b) VENDOR NAME OR TRADEMARK.
2. MARK AS SPECIFIED WITH 1/8-3/16 HIGH FIGURES AS SHOWN ON ITEM 2

REMOVE BURRS AND BREAK SHARP EDGES .010 U.O.S

SEE ITEMS

USED ON ENGINE MODEL 250 SERIES

REDUCED PRINT

REF-6872280

6886211

Detroit Diesel Allison

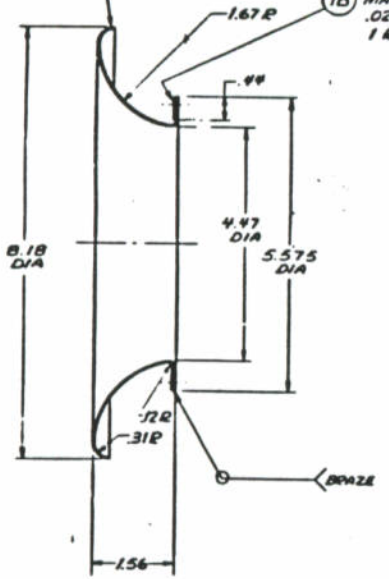
TITLE: BELL-AIR INLET, COMPRESSOR

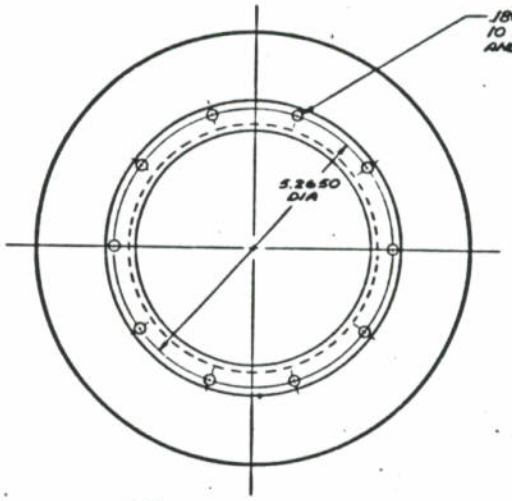
SIZE D | CODE IDENT 73342 | DWG. NO. 6886211 | SCALE FULL | SHEET 1 OF 2

SHOP COPY

(1A) MAT'L, STAINLESS STEEL, TYPE 310
.024-.032 THICK
1 REQD

(1B) MAT'L, STAINLESS STL, TYPE 310
.024-.032 THICK
1 REQD





(1) BRAZED CONSTRUCTION

REVISIONS

REVISED PER ECN	ZONE	LTR	DESCRIPTION	DATE	APPROVED

REDUCED PRINT

GEOMETRIC CHARACTERISTIC SYMBOLS

WHEN ITEMS PURCHASED SEPARATELY SHALL BE STAMPED OR ETCHED WITH TOOL NUMBER AND DETAIL NUMBER IF SUITABLE OR SUFFICIENT AREA NOT AVAILABLE, ATTACH TAG

UNLESS OTHERWISE SPECIFIED
SEE ITEMS

APPROVALS | DATE
DRAWN
CHECKED
CHF OR A
METALLURGY
ENGR 1
ENGR 2
ENGR 3
FINAL
DESIGN APPROVAL

DRAWING PRACTICE
SURFACE TEXTURE
SCREW THREADS
GENERAL SPECIFICATIONS
SPEC NUMBER

Detroit Diesel Allison
Division of General Motors Corporation
Indianapolis, Indiana

TITLE
BELL-AIR INLET, COMPRESSOR

MODEL
SIZE D | CODE IDENT 73342 | DWG. No. 6886211
SCALE FULL | SHEET 1

6886211

REF